



# Introduction to INFICON

Solar Solutions



## Sheldon Wayman

Product Manager – Thin Film Sensors

# INFICON Overview

Global leader and innovator in gas analysis and other sensor technologies and smart manufacturing software for semiconductor industry and other industries.

-> 671m\$ revenue

-> 1680 employees

-> Largely self-financed

- ✓ INFICON provides **world-class instrumentation in vacuum applications**. Hold the leading position in most of our addressed global markets
- ✓ Strength is the **innovation** capabilities driven by the centers of competence, and the excellence in customer support with a global Sales, Application and Service organization
- ✓ Significant **organic growth opportunities** through innovation, new market segments and applications. Supported through acquisitions and/or partnerships
- ✓ **Diversified markets** with focus on Semiconductor and other tech markets
- ✓ **Largely self-financed** with a long-term investment and growth focus



# Worldwide Footprint

Global presence with competence centers and a global sales, application and service network with more than 1680 employees worldwide



- Global market organization with 7 sales, application & service regions and 20+ local offices
- 3 Main Centers of Competence: Syracuse (US), Cologne (DE), Balzers (LI)
- 8 Smaller Locations with Specialized Competence Centers
- Group in Bad Ragaz (CH)

# Single/Multi-Crystalline and Thin Film Solar Cells

INFICON solutions are applicable across the Solar value chain to both single/multi crystalline and thin film based manufacturing processes

## Crystalline Solar Cells Value Chain



Polysilicon



Ingot



Wafer



Cell



Panel/Module



Systems

## Thin Film Solar Cells Value Chain


**Substrate**  
(Glass or Plastic)


Cell

Panel/Module


Systems

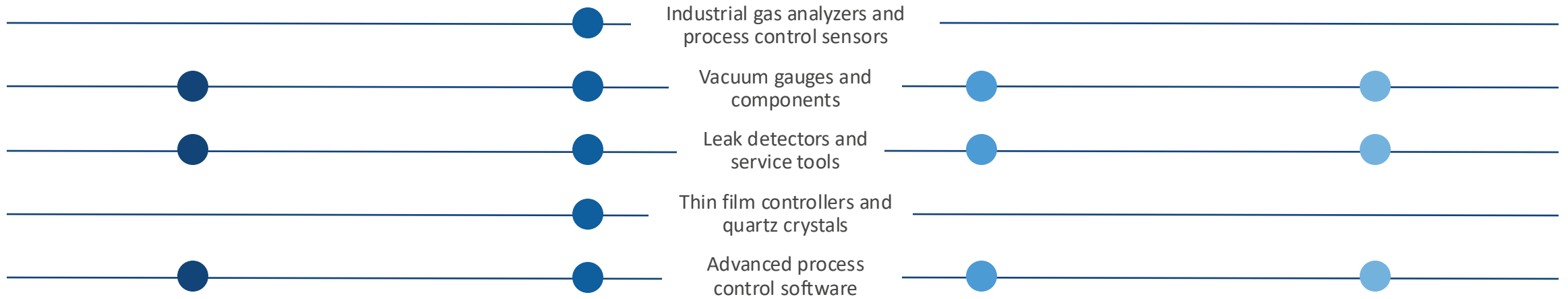
# Products

 Ingots

 Cells

 Modules

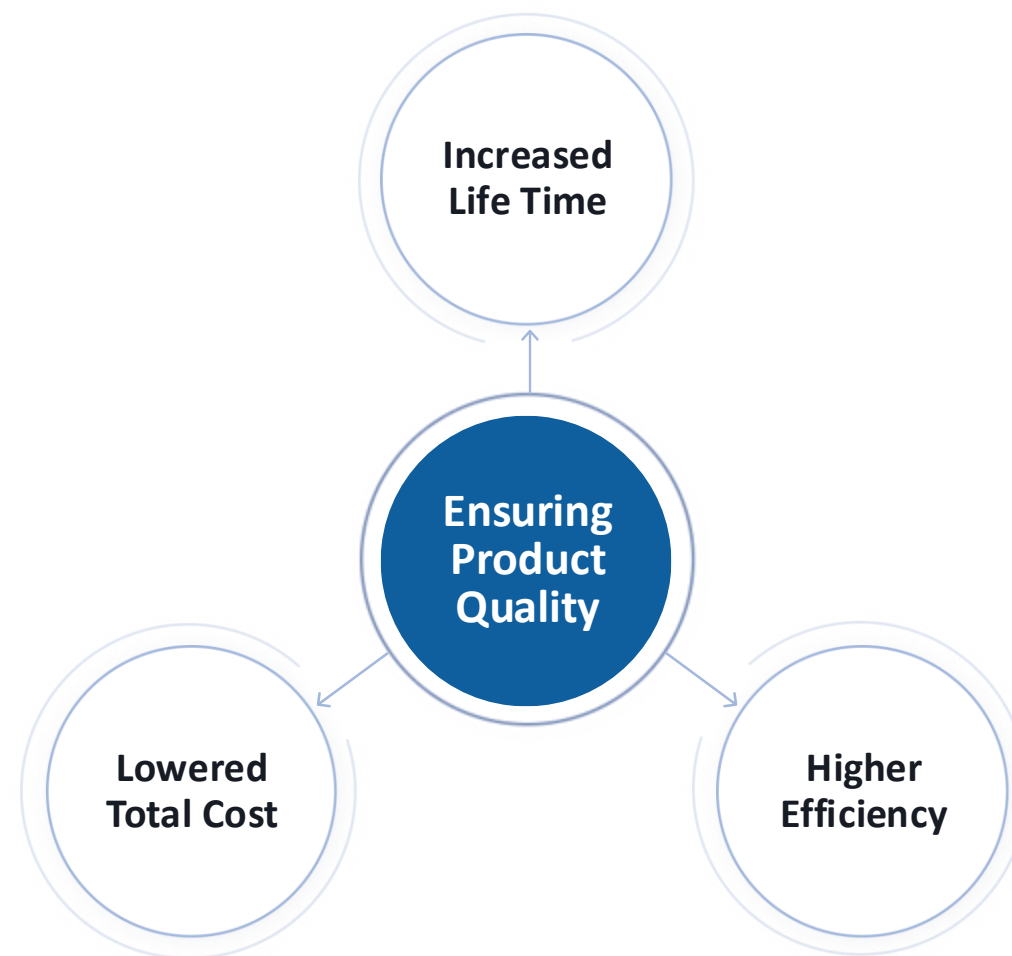
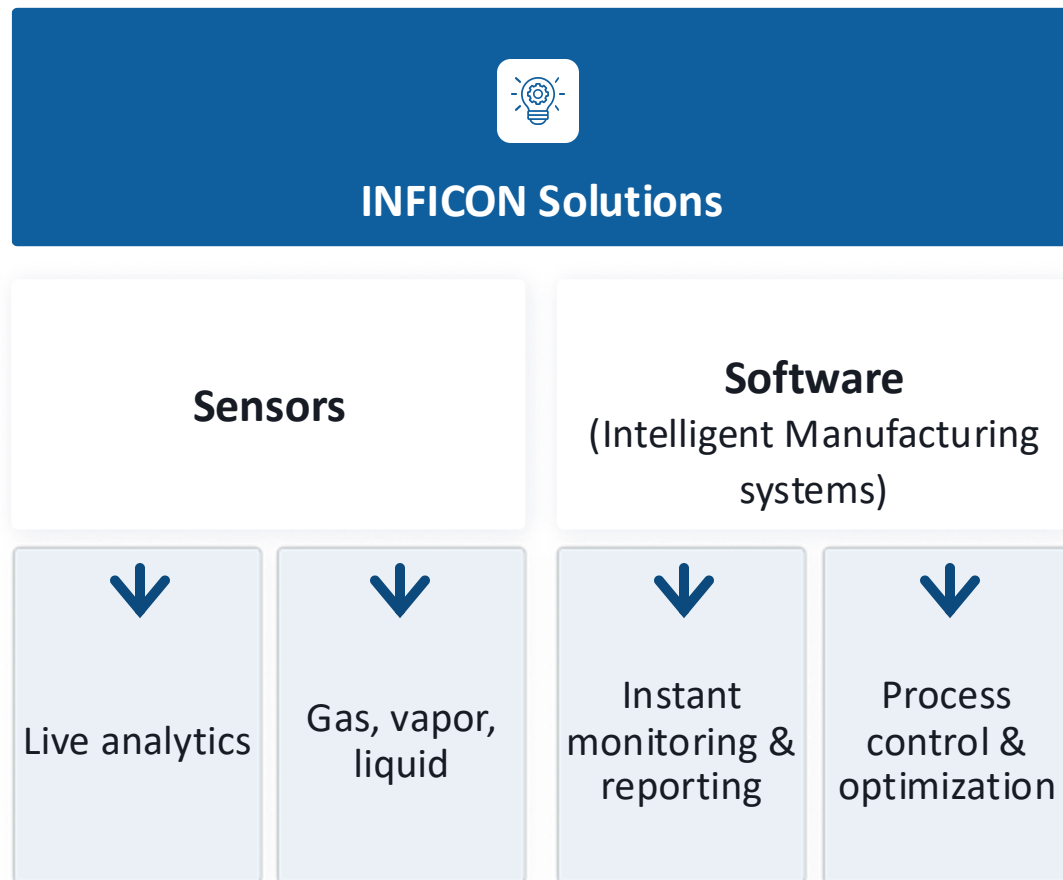
 Panels





# Enabling Manufacturing of Highly Efficient Solar Cells

INFICON Smart sensors and software capabilities can be utilized to produce high energy efficient solar panels while reducing cost and process variance



# What is a QCM?

QCM stands for Quartz Crystal Microbalance

## Precision Mass Detection with QCM

A quartz crystal is piezoelectric and oscillates at its fundamental resonance frequency of 6 MHz (typical)

QCMs are **incredibly sensitive** to changes in mass of films on the crystal surface (Nanograms and Sub-Monolayer)



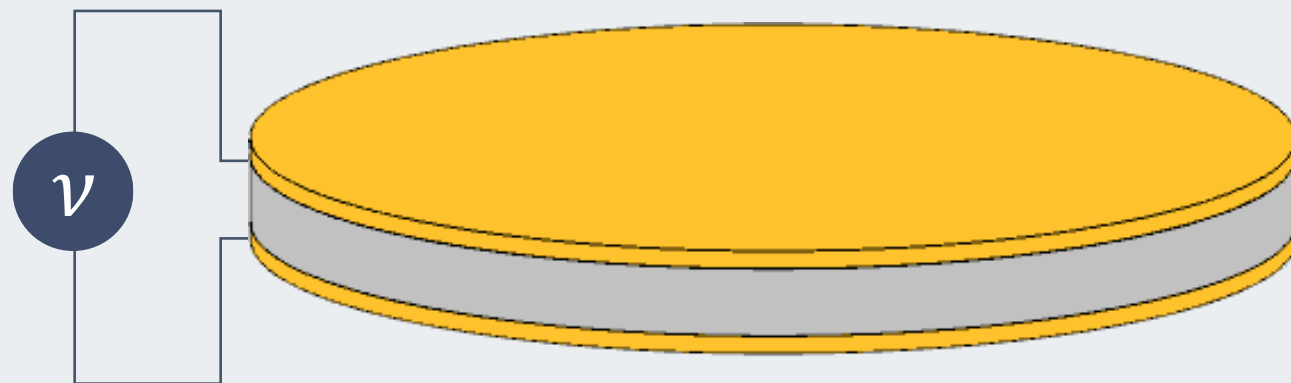


# QCM – How It Works

## Initial state

### Piezoelectric effect

**When voltage is applied to the quartz crystal,** it oscillates at some frequency based on how thick the crystal is and how much material is on the crystal's surface.

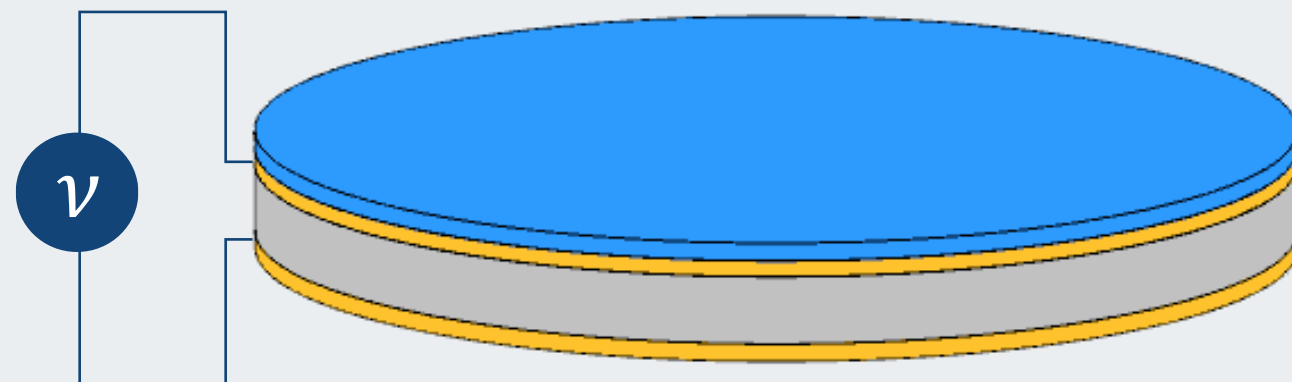


# QCM – How It Works

## Deposition

### Piezoelectric effect

**When material is deposited on the quartz crystal**, the frequency of the oscillations decreases in proportion to the amount of material deposited onto the crystal's surface. This is known as “mass loading.”



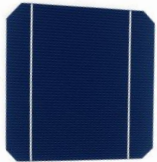
# PVD Process Monitoring Using QCM

PVD SPUTTERING

CVD

PECVD

THERMAL EVAPORATION



Cell Processing Coating Step

APPLICATION:

Monitoring rate and thickness

PRODUCT:

IMC300, Rotary Sensor, and Crystals

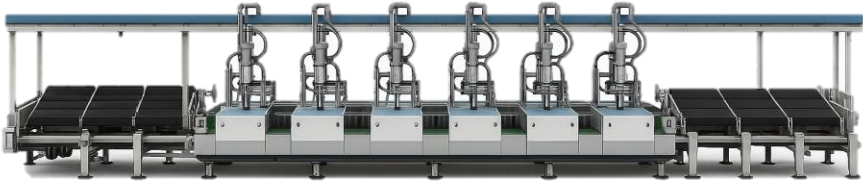
Polysilicon

Ingot

Substrate

Cell

Panel/Module



Key Pain Points

For Sputtering aspect of the PVD, currently uniformity is problematic in this process

Quality Requirements

Homogenous distribution of sputtered material from wafer to wafer

Our Advantage

In process visibility of the material thickness leading to uniform coating and improved product quality

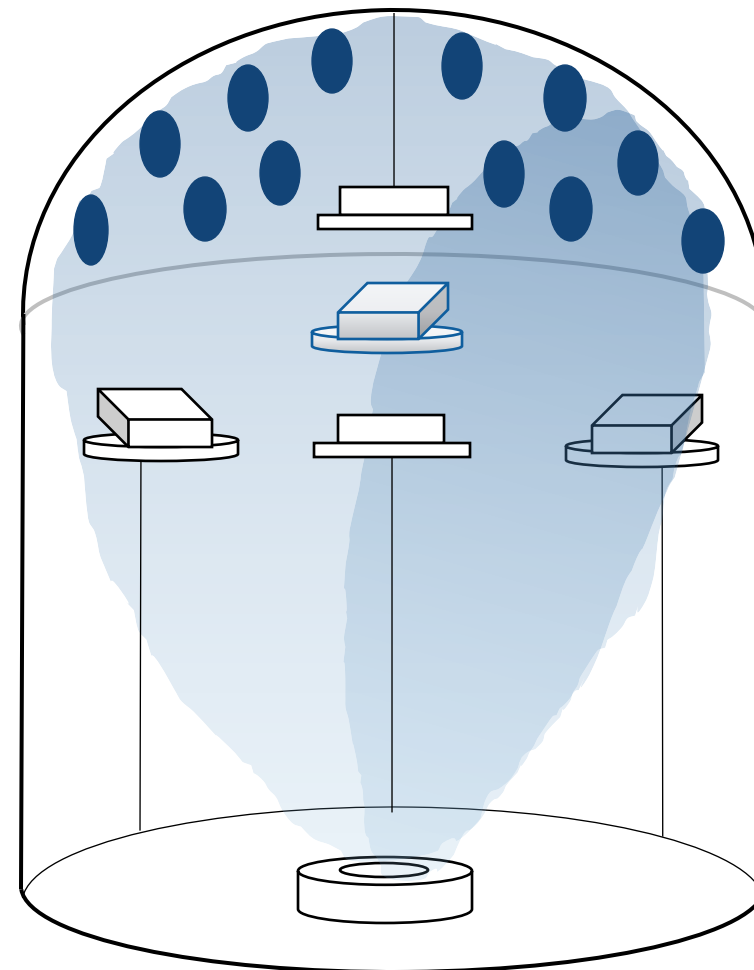
# Reduce PVD Process Variation with Multipoint Sensor Monitoring

➔ Solar coating materials often sublime

Leads to time-dependent flux distributions resulting in inconsistent film thickness

➔ Multipoint for multiple sensor rate averaging

- Aggregate rate better represents the flux distribution
- Improved reproducibility and yield



# SemiQCM Application Examples

## PERC/TOPCon/HJT/IBC - (PE)CVD, ALD

### Foreline Installation

1

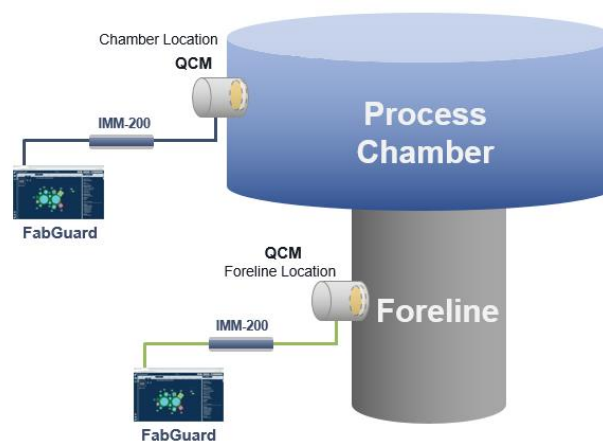
#### Precursor monitoring in CVD chamber

- Ampoule depletion and fault detection
- Dep-rate and densification monitoring

2

#### Precursor and process monitoring in ALD chamber

- Dep rate monitoring
- Ampoule temperature change targeting
- Recipe determination, fault detection
- Ampoule depletion fault detection



### Chamber Installation

1

#### In-Situ Chamber Clean monitoring (PE)CVD

- Anatomy of a clean as detected by QCM
- Deposition and in-situ clean monitoring
- More clean monitoring and fault detection in PECVD dielectric dep

2

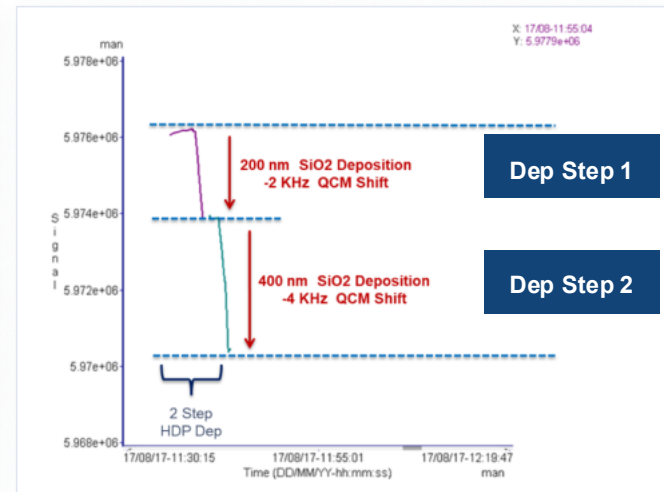
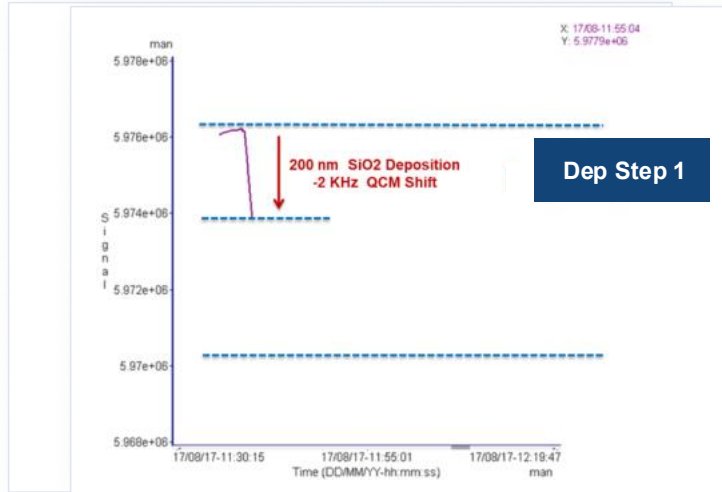
#### Clean monitoring in PECVD chamber

- Non-plasma based clean, end point monitor

3

#### RGA+QCM combi sensor

# Increase Yield for Cell Deposition Processes with SemiQCM



## Start to Finish: Monitoring Wafer Dep and Chamber Clean

### PECVD Process Metrology

1

Accurate measurement of film accumulation on chamber wall

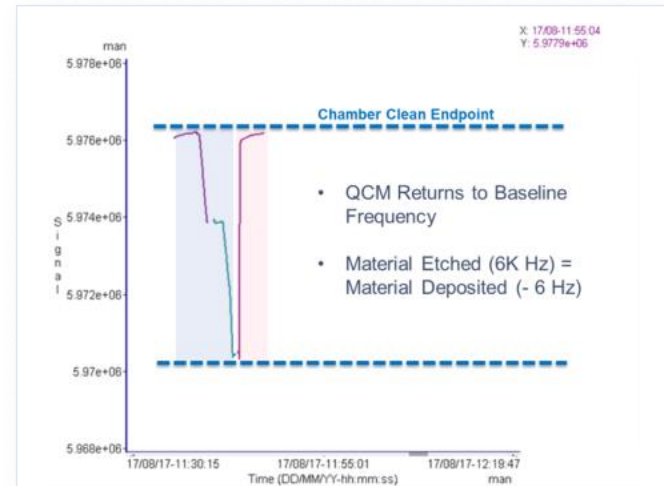
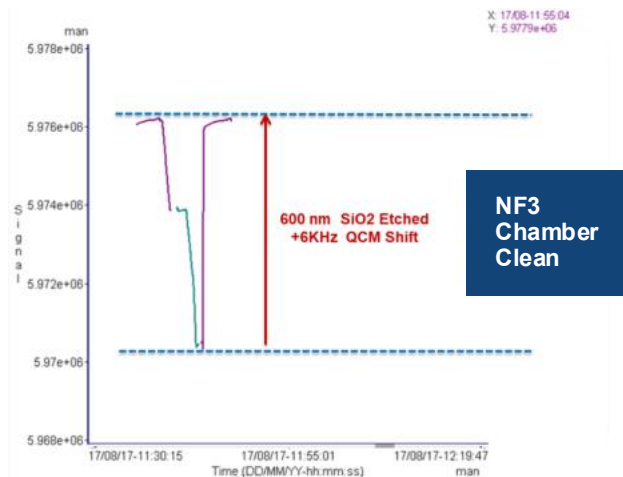
2

Correlation to thickness of film deposited on wafer at every step

3

Precise determination of chamber clean endpoint

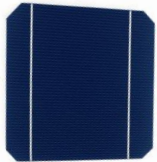
Improve yield with more consistent deposition thickness





# Process Monitoring Using RGA

- PVD SPUTTERING
- CVD/ALD
- PECVD
- THERMAL EVAPORATION



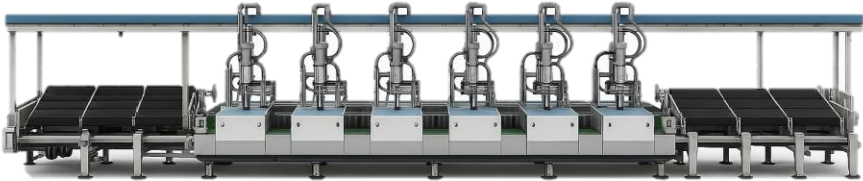
Cell Processing Coating Step

APPLICATION:  
Leak check and process monitoring

PRODUCT:  
Transpector SPS for (PE)CVD  
Transpector XPR 3+



- Ingot
- Wafer
- Cell
- Module
- Panel



## Key Pain Points

Process gas ratios and oxygen levels are critical to production yield

## Quality Requirements

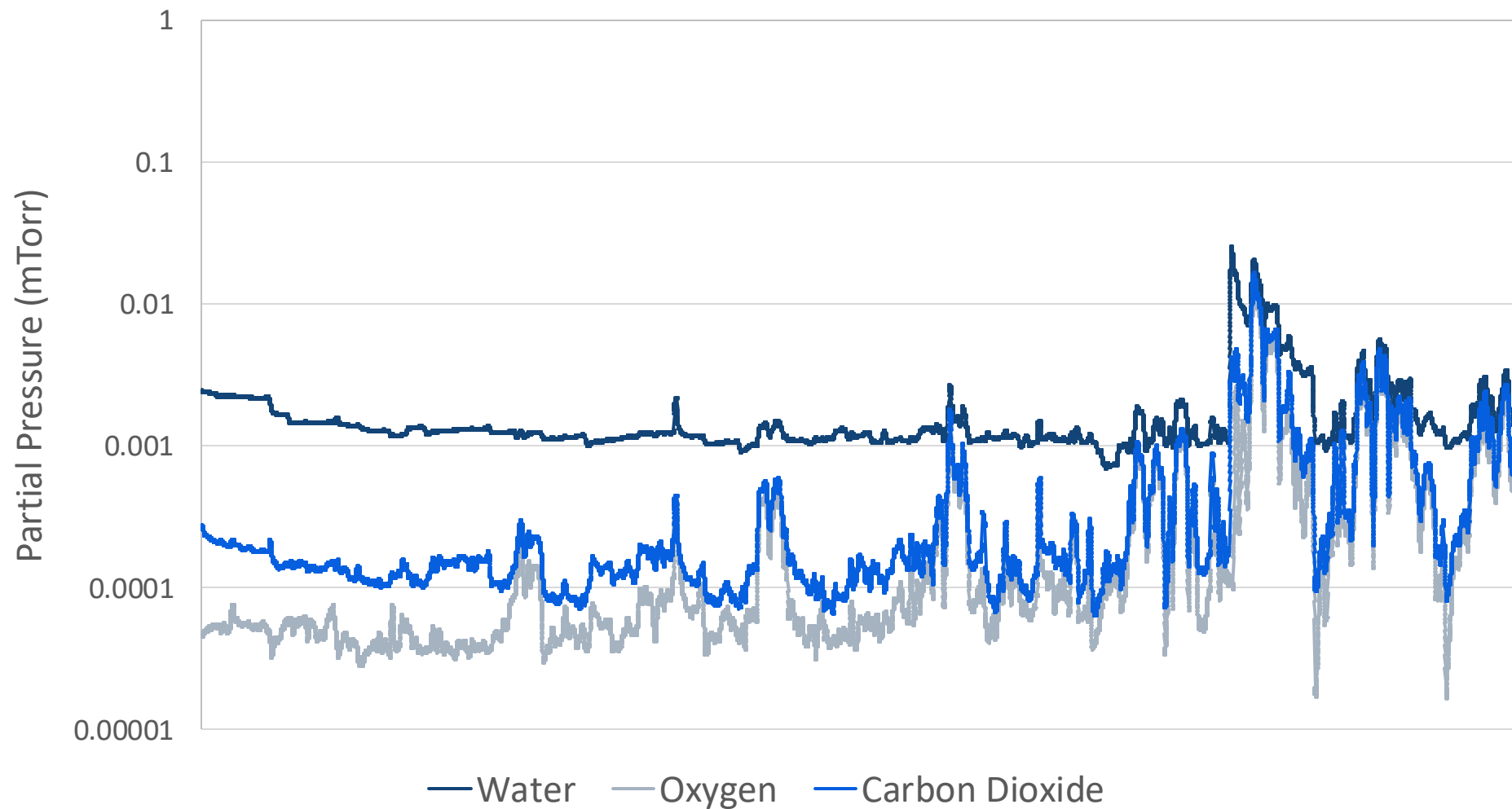
Incorrect levels of H<sub>2</sub>O and O<sub>2</sub> will negatively effect cell efficiency

## Our Advantage

In process visibility of the residual gases leading to improved process control improves yield and efficiency

# Process Monitoring Using RGA

H<sub>2</sub>O and O<sub>2</sub> will negatively effect the solar cells efficiency



# Thermal Evaporation Process Control Using QCM

- PVD SPUTTERING

CVD

PECVD

THERMAL EVAPORATION



Glass/Plastic Substrate

APPLICATION:

Controlling rate and thickness

PRODUCT:

Cygnus® 2, Rotary Sensor and Crystals

- Ingot

Wafer

Cell

Module

Panel

Critical Process Steps

Dry process step is vital for improved yield and efficiency

Quality Requirements

Precise control of deposition rates  $<1 \text{ \AA/s}$  and thickness of evaporated material from substrate to substrate

Our Advantage

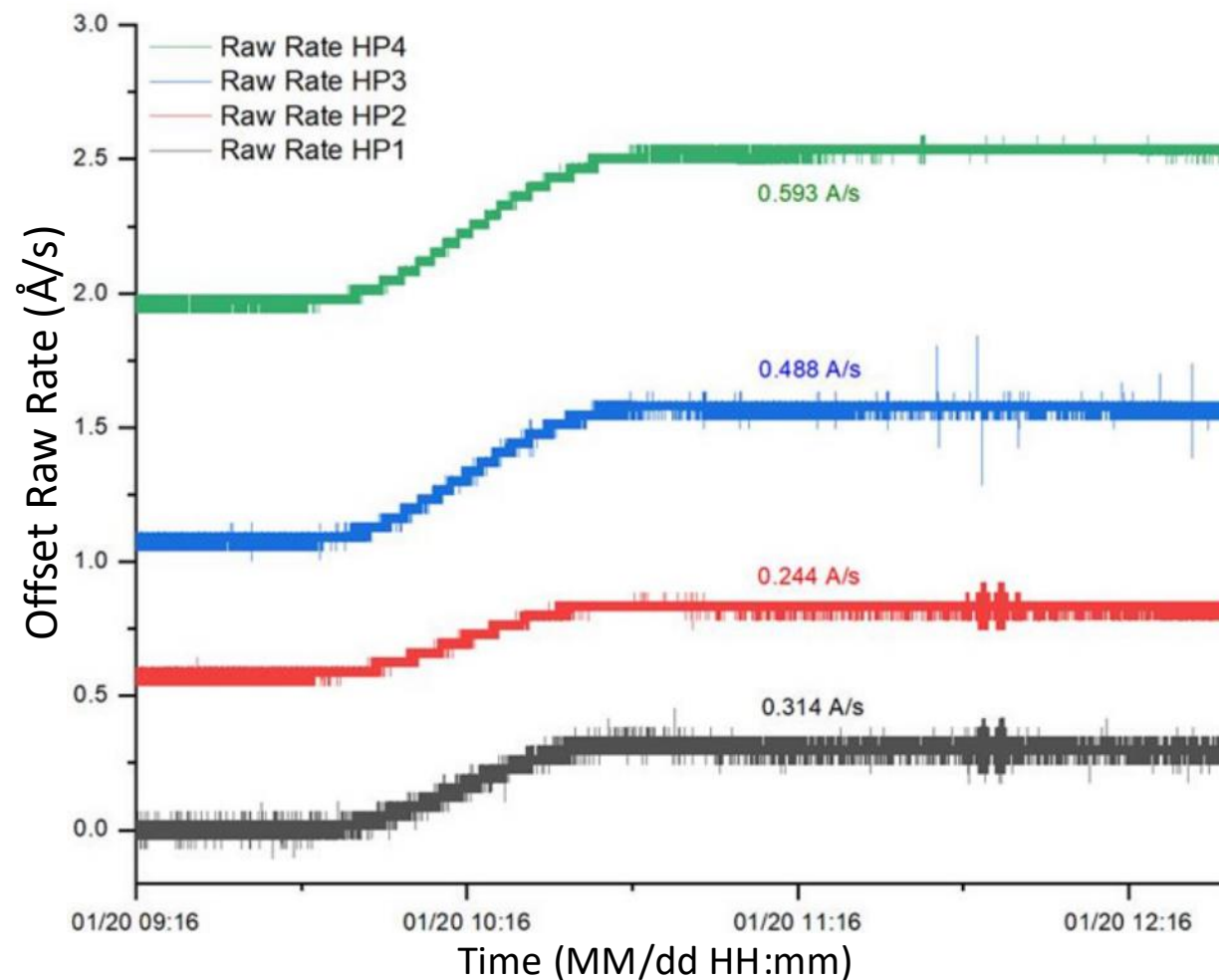
In process visibility and control of the material thickness leading to uniform coating and improved product quality. QCM is industry standard for thermal evaporation.

# Nearly Six Decades of Thin Film Experience

E.g. AIQ3 sublimation controlled by Cygnus 2 with excellent rate stability

## Advanced Thin Film Deposition Control

- **Precise control** of deposition rates for up to six independent sources well below 1 Å/s
- High precision crystals for **organic materials**
- **10x resolution** compared to traditional QCM technology
- **4x crystal monitoring lifetime** compared to traditional QCM technology



# Thank You For Your Attention!

## Key Takeaways

INFICON provides advanced sensor and software solutions for solar cell manufacturing

- Real-time process monitoring improves efficiency, yield, and product quality
- Free on-demand webinars and application notes
- Request a product demo
- Global presence and customer application support



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