

# PROCUREMENT OF BACK CONTACT PV MODULES – BEST PRACTICES

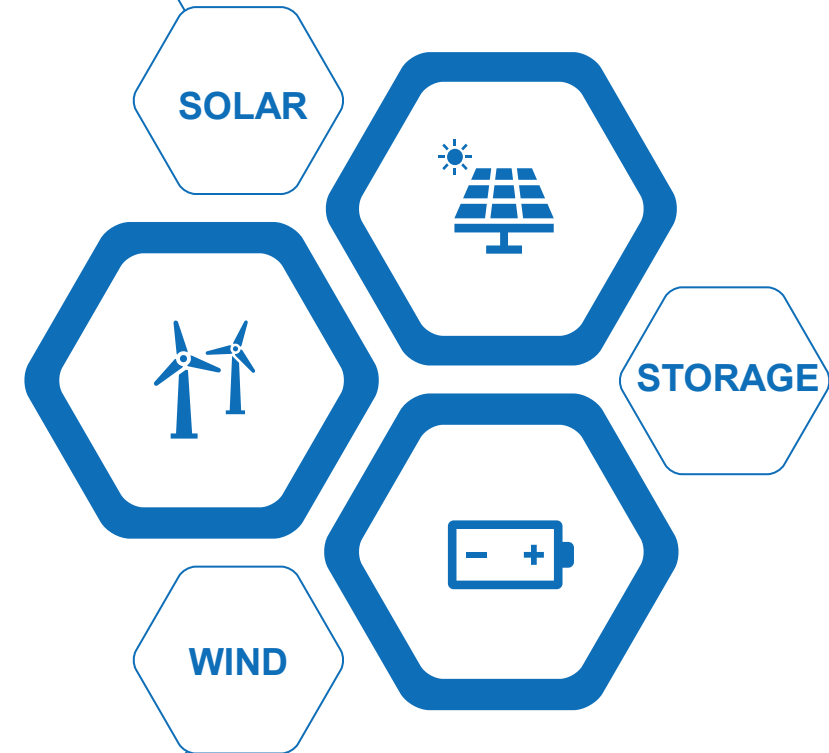


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Malaga, Spain, 02<sup>nd</sup> December 2025



# Leading technical advisor and quality assurance provider

## **Safeguarding buyers' investments in renewables since 2010.**

### **TECHNICAL ADVISOR & QUALITY ASSURANCE SOLUTION PROVIDER**

- ▶ Accredited Inspection Body  
ISO17020 Type A

### **EXPERT IN RENEWABLES**

- ▶ PV modules
- ▶ BESS
- ▶ Electrical Conversion System
- ▶ Structures and trackers
- ▶ BOS components

### **SERVING BUYERS, NOT SELLERS**

- ▶ Utilities
- ▶ IPP, developers
- ▶ EPCs
- ▶ Distributors and Installers

### **AVAILABLE GLOBALLY**

- ▶ 60+ inspectors, auditors and engineers
- ▶ Present across Europe, Americas, Asia, and Africa.

**75+GW**

SOLAR  
Conformity assessment

**13+GWh**

BESS  
Conformity assessment

**280+**

RENEWABLES  
Manufacturing sites audited

**350+**

Annual quality  
assessment projects

**35+**

Countries with assets  
quality assured by STS



Supply Chain Assurance

## PV Modules

Crystalline Silicon / Thin Film

**Source and operate high-quality PV modules  
from sustainable and resilient supply chains**



**Market  
Intelligence**

**Tendering  
Support**

**Suppliers &  
Products Due-  
Diligence**

**Contracting  
Support**

**Conformity  
Assessment**

**Performance  
Monitoring &  
Analysis**

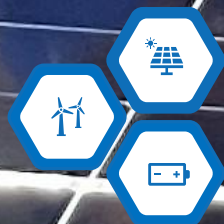
**Claim  
Management**

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**01** Back Contact Modules  
Advantages, Actors and Capacity

**02** Back Contact Manufacturing  
Lesson Learnt during Pre-Shipment  
Inspection (EL)

**03** Back Contact Procurement  
Recommended Best Practices

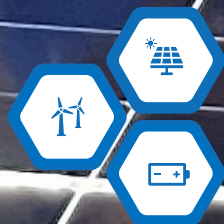


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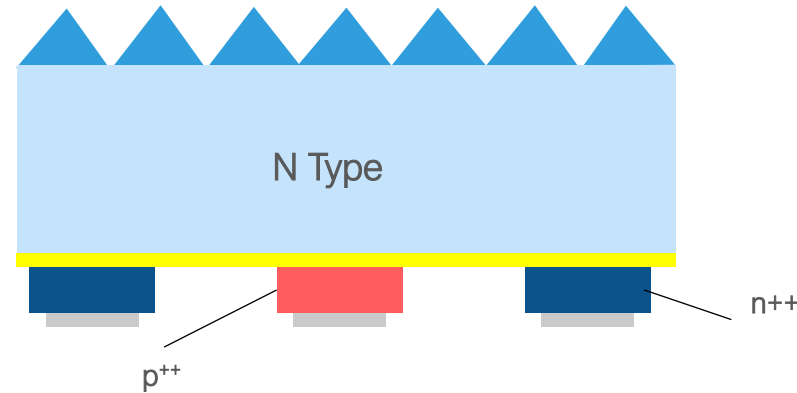






# Back Contact Modules vs Mainstream Modules

Back Contact is a cell structure, compatible with TOPCon and HJT technologies that allows for higher efficiency in exchange of a more complex manufacturing process.



## Back Contact vs Front/Rear Contact (TOPcon)



- ↑ Cell efficiency
- ↓ Guaranteed yearly degradation
- ↑ Partial shading resilience
- ↓ Edge stress
- ↑ Silver-free contacts compatibility
- ↑ Gapless module compatibility



- ↓ Bifaciality
- ↑ Wafer contamination level requirements
- ↑ Unknown degradation mechanism risk
- ↑ Manufacturing complexity
- ↑ Premium price
- ↓ Manufacturing actors and capacity

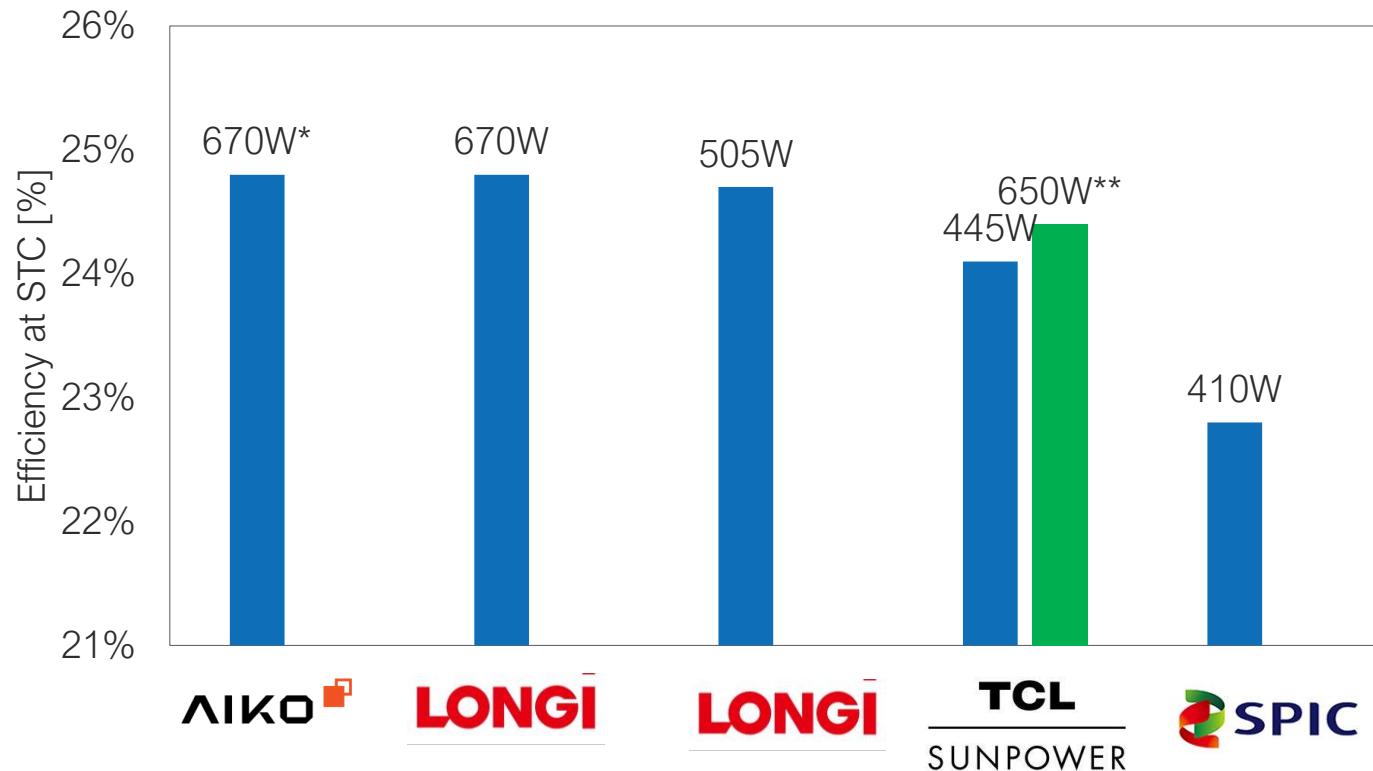


# Commercially Available Back Contact modules



Limited manufactures offer back-contact modules, and their manufacturing capacity is limited compared to mainstream front/rear contacts modules.

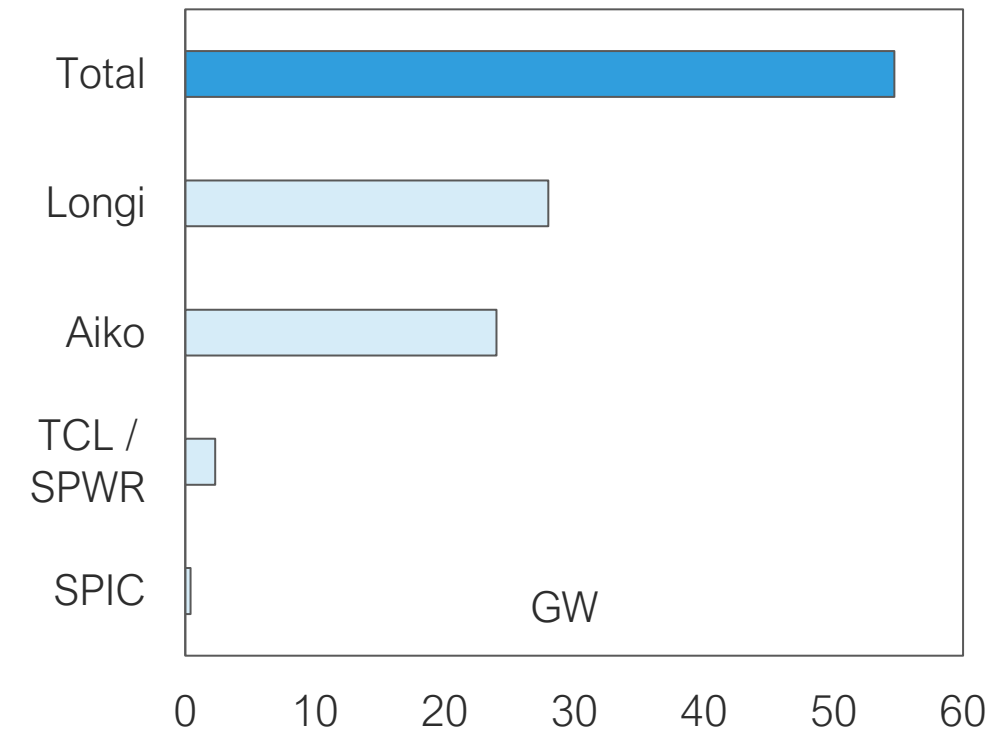
Max. efficiency and power of commercial BC modules



\*78cell model at 795W

\*\* Announced

BC Manufacturing capacity (H1 2025)



Notes:

Top 10 Manufacturers' shipment q1-q2 2025: 361GW (all tech).

Approximate Total World Manufacturing Capacity: 600-650GW.

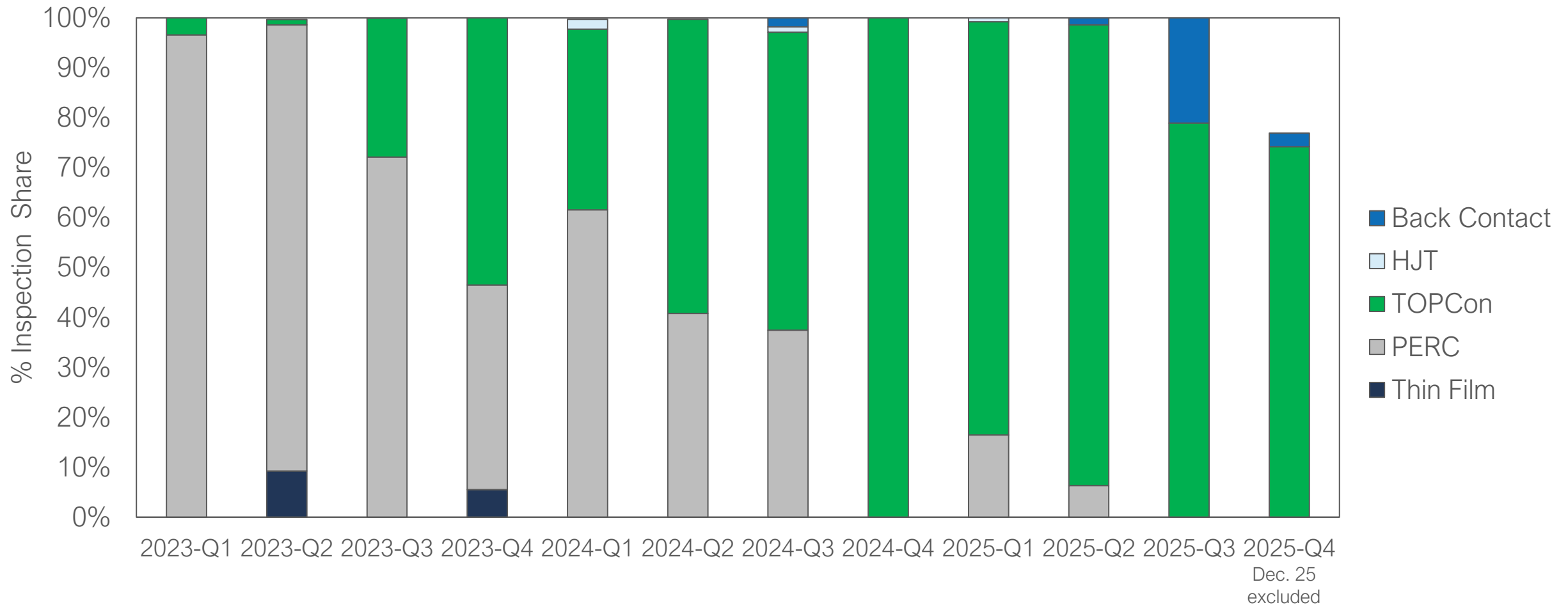


# Back Contact share in STS projects



**Back Contact represented around 5% of the PV modules STS inspected in 2025 (YTD), and a gradual uptake is foreseen.**

Technology Share of PV modules inspected (2023-25)



Source: STS Inspection Database

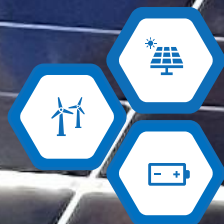


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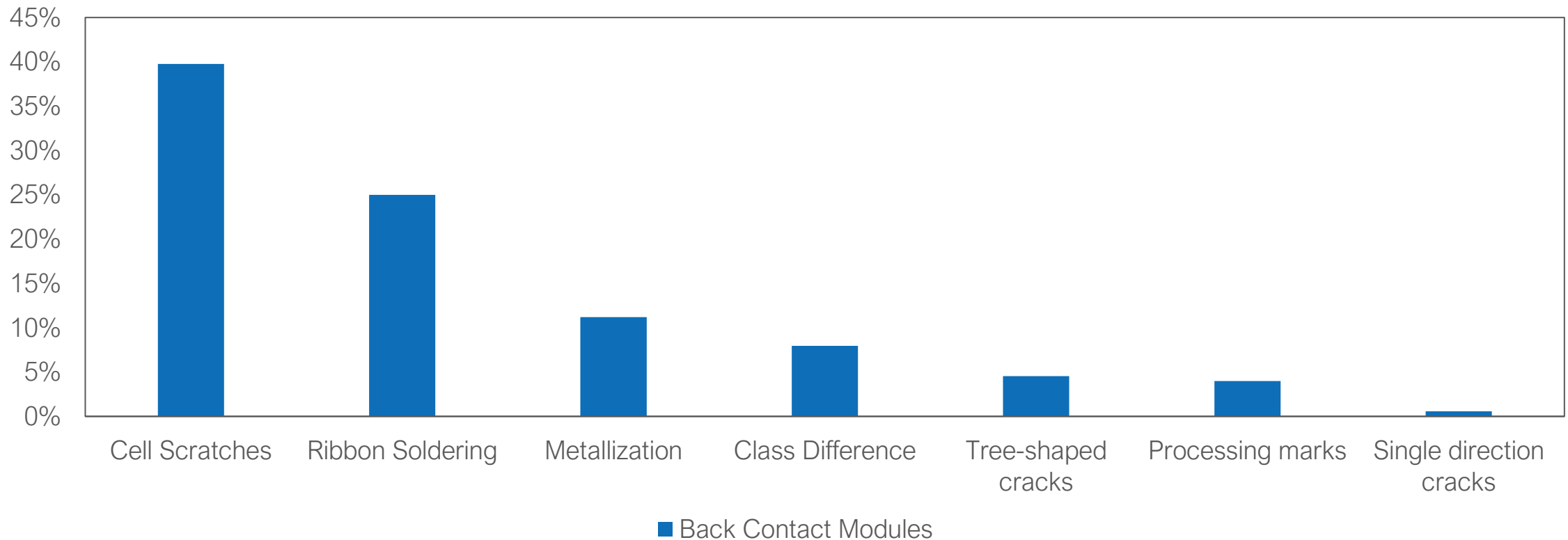


# Non Conformities (NC) in BC modules at PSI (EL)



**Cell scratches, ribbon soldering and metallization represent the most common Electroluminescence NC categories found during Pre-Shipment Inspection (PSI) of BC modules.**

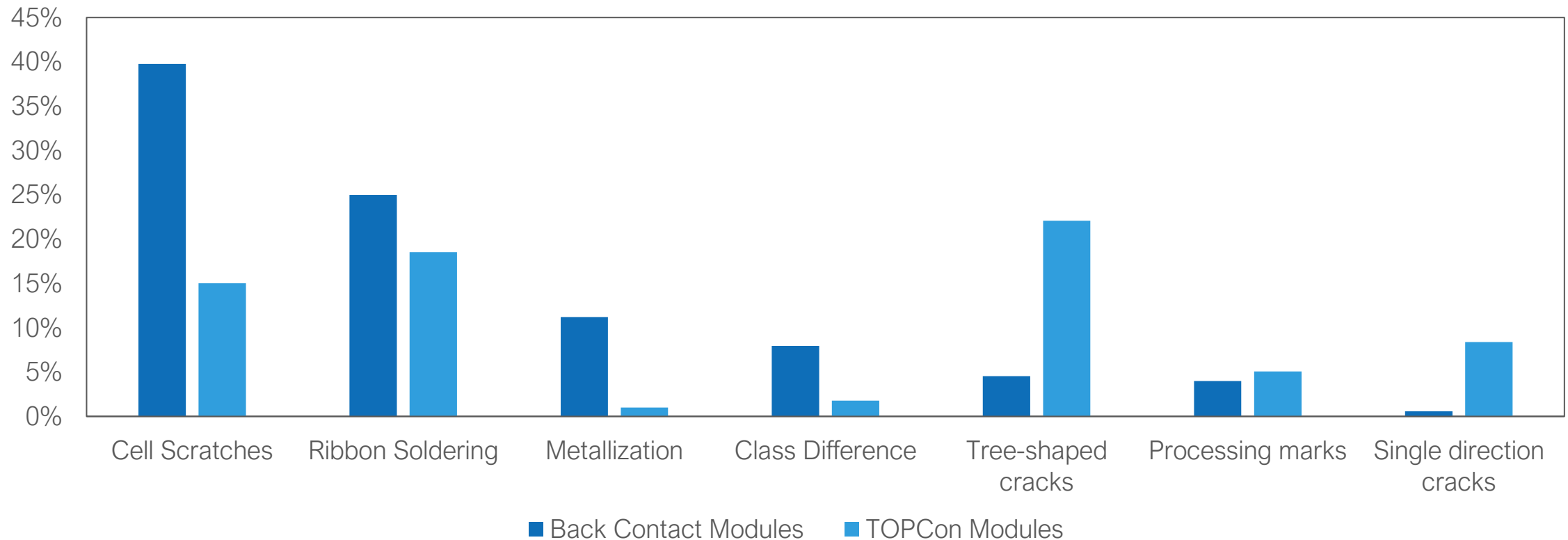
Electroluminescence NC distribution during PSI





**BC modules show higher cell scratches and metallization NC and lower cracks than TOPCon.**

Electroluminescence NC distribution during PSI

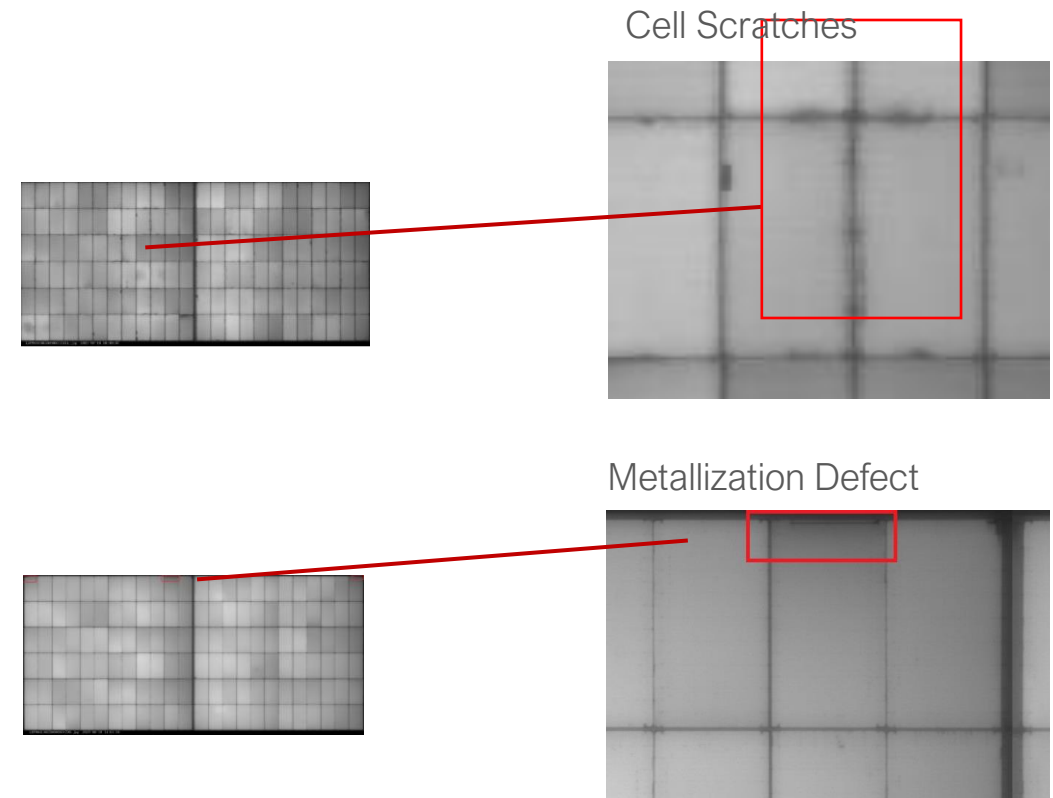
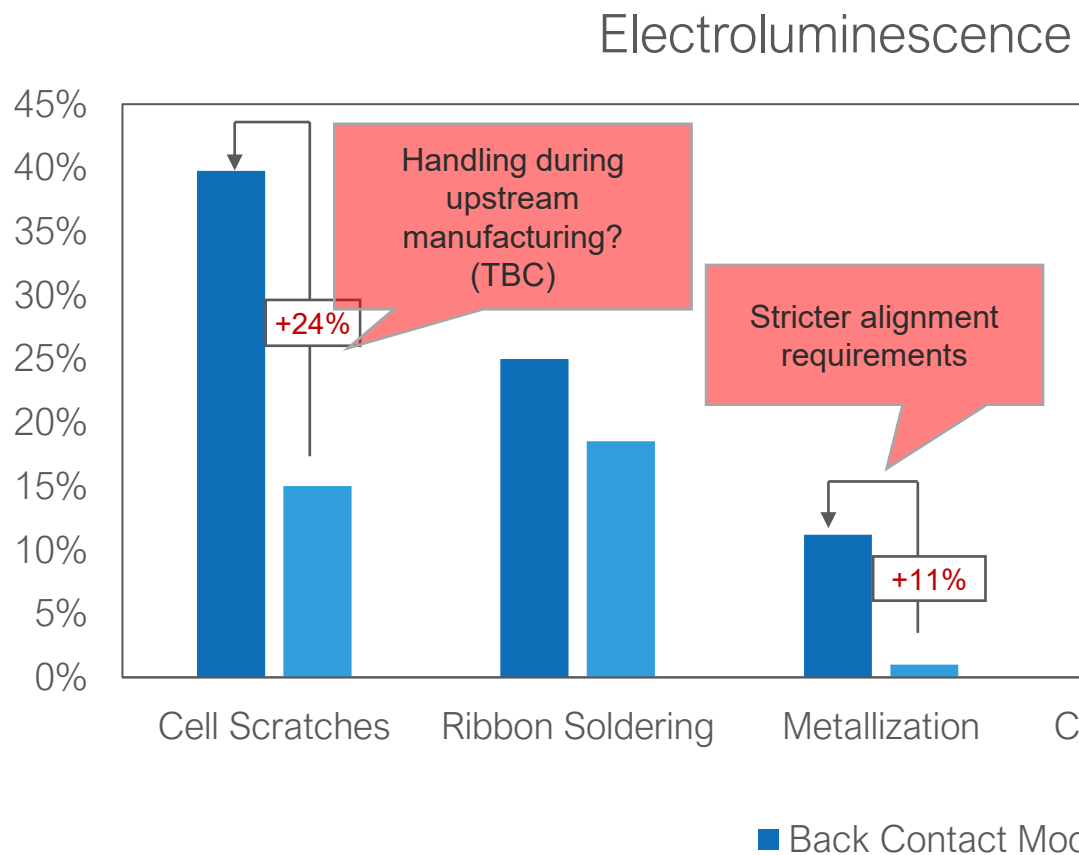




# Non Conformities (NC) in BC modules at PSI (EL)



Higher cell scratches and metallization defects NC might be attributed to the additional BC modules manufacturing process steps.





# Finger insulation for BC metallization



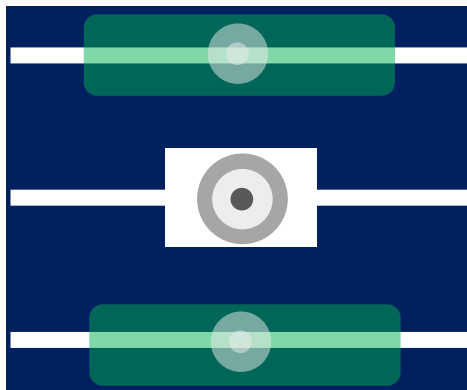
**Process parameters deviation during finger insulation on patterned BC presents higher risks of metallization NC. (insulation and soldering failures)**

## Step-by-step process for BC metallization:

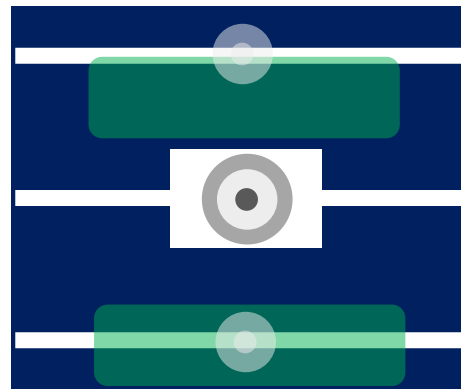
1. Application of Insulating Glue (Solder Resist Ink or Solder mask)
2. UV- or Heat- curing of Insulating Glue
3. Application of solder paste on rear contact pads
4. Alignment and soldering



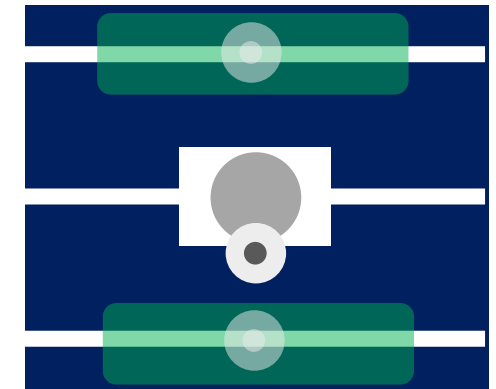
Conform  
Manufacturing



Insulation  
failure



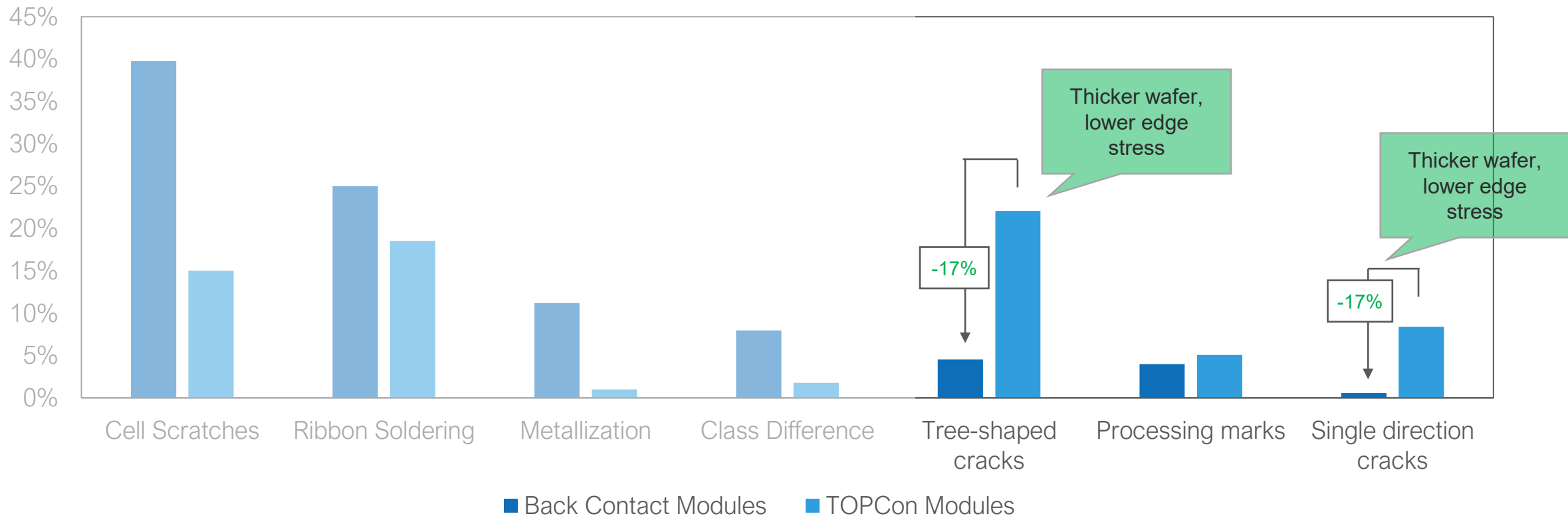
Soldering  
failure





## BC design with thicker wafers and lower edge stress reduces the risk of cell cracks

Electroluminescence NC distribution during PSI



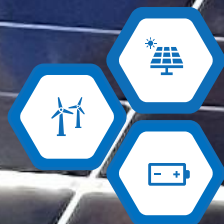


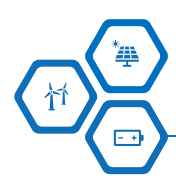
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# KEY TAKEAWAYS

## #1 BC modules are gradually entering the market

- ✓ **STS Recommends to**  
Update your PV Module purchase contract to BC requirements

## #2 BC manufacturing capacity is <10% of totally available

- ✓ **STS Recommends to:**  
Select a manufacturing partner able to deliver for your project

## #3 BC Non-Conformities distribution differs from TOPCon

- ✓ **STS Recommends to:**  
Include BC-specific In-Production Quality Checkpoints (e.g. insulation)



## Leading Provider of Technical and Advisory Solutions in Renewables

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