

PROCUREMENT OF BACK CONTACT PV MODULES – BEST PRACTICES

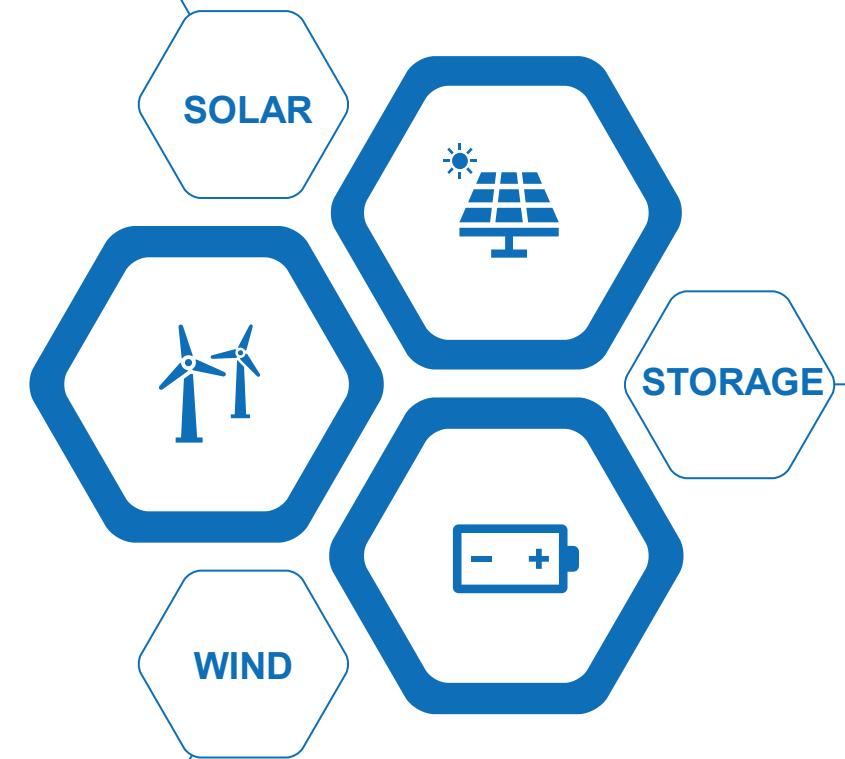


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Malaga, Spain, 02nd December 2025



Leading technical advisor and quality assurance provider

Safeguarding buyers' investments in renewables since 2010.

TECHNICAL ADVISOR & QUALITY ASSURANCE SOLUTION PROVIDER

- ▶ Accredited Inspection Body ISO17020 Type A

EXPERT IN RENEWABLES

- ▶ PV modules
- ▶ BESS
- ▶ Electrical Conversion System
- ▶ Structures and trackers
- ▶ BOS components

SERVING BUYERS, NOT SELLERS

- ▶ Utilities
- ▶ IPP, developers
- ▶ EPCs
- ▶ Distributors and Installers

AVAILABLE GLOBALLY

- ▶ 60+ inspectors, auditors and engineers
- ▶ Present across Europe, Americas, Asia, and Africa.

75+GW

SOLAR
Conformity assessment

13+GWh

BESS
Conformity assessment

280+

RENEWABLES
Manufacturing sites audited

350+

Annual quality
assessment projects

35+

Countries with assets
quality assured by STS



Supply Chain Assurance

PV Modules

Crystalline Silicon / Thin Film

**Source and operate high-quality PV modules
from sustainable and resilient supply chains**



Market
Intelligence



Tendering
Support



Suppliers &
Products Due-
Diligence



Contracting
Support



Conformity
Assessment



Performance
Monitoring &
Analysis



Claim
Management



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Advantages, Actors and Capacity

02 Back Contact Manufacturing
Lesson Learnt during Pre-Shipment
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Recommended Best Practices



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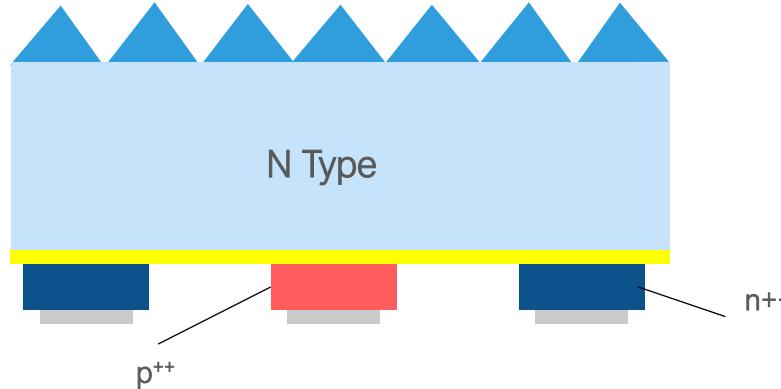
Recommended Best Practices



Back Contact Modules vs Mainstream Modules



Back Contact is a cell structure, compatible with TOPCon and HJT technologies that allows for higher efficiency in exchange of a more complex manufacturing process.



Back Contact vs Front/Rear Contact (TOPcon)



- \uparrow Cell efficiency
- \downarrow Guaranteed yearly degradation
- \uparrow Partial shading resilience
- \downarrow Edge stress
- \uparrow Silver-free contacts compatibility
- \uparrow Gapless module compatibility



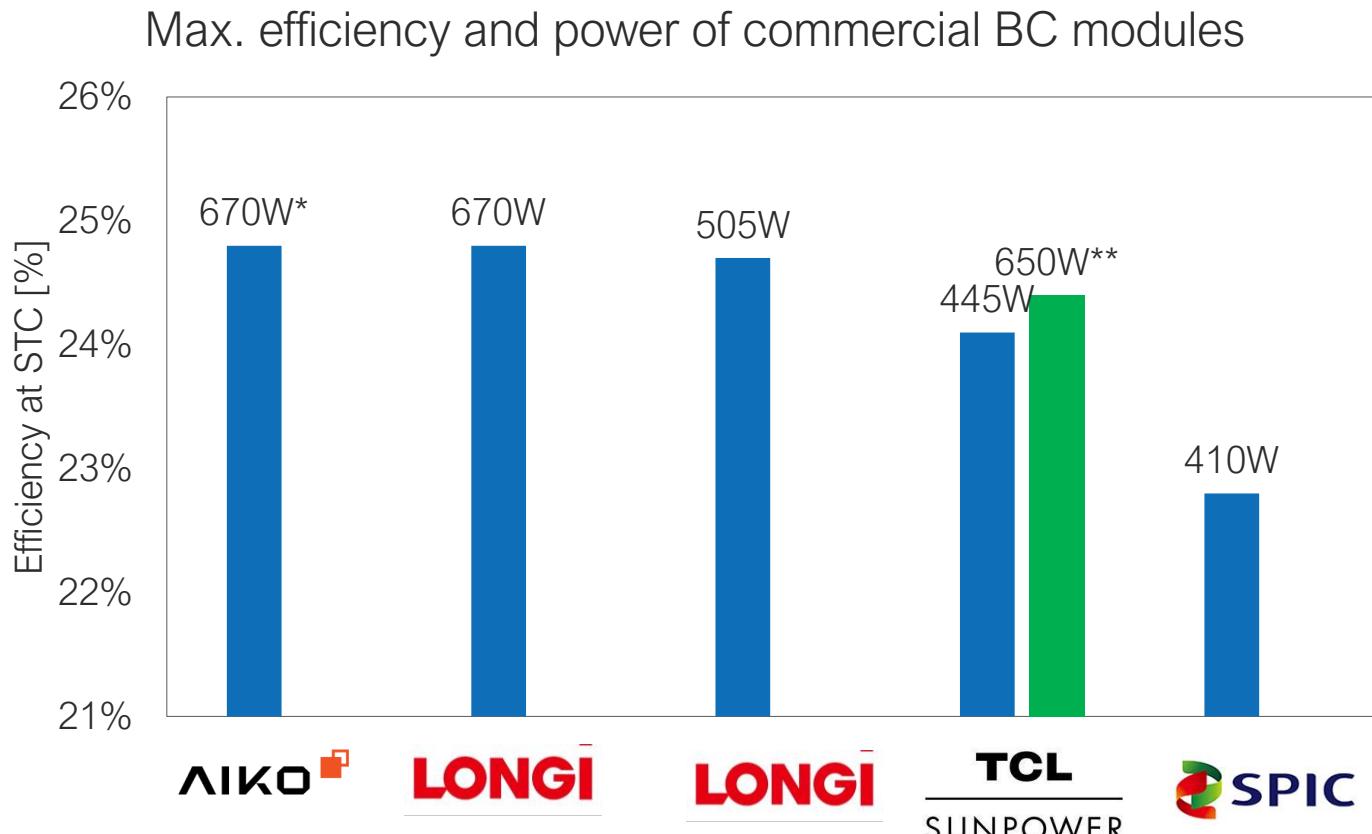
- \downarrow Bifaciality
- \uparrow Wafer contamination lever requirements
- \uparrow Unknown degradation mechanism risk
- \uparrow Manufacturing complexity
- \uparrow Premium price
- \downarrow Manufacturing actors and capacity



Commercially Available Back Contact modules



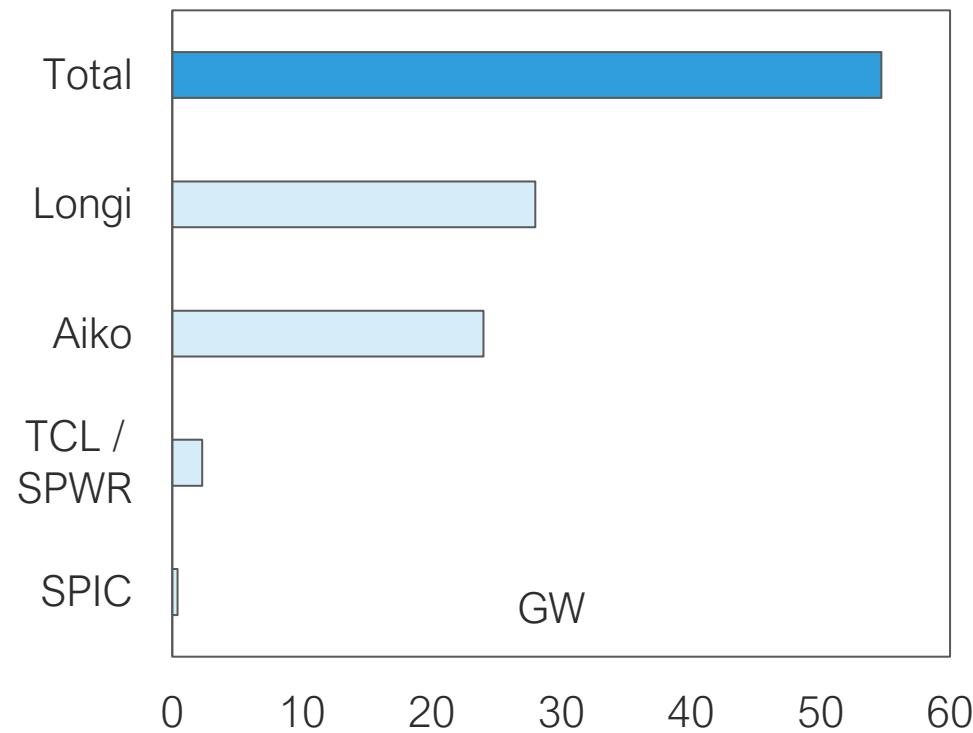
Limited manufacturers offer back-contact modules, and their manufacturing capacity is limited compared to mainstream front/rear contacts modules.



*78cell model at 795W

** Announced

BC Manufacturing capacity (H1 2025)



Notes:

Top 10 Manufacturers' shipment q1-q2 2025: 361GW (all tech).

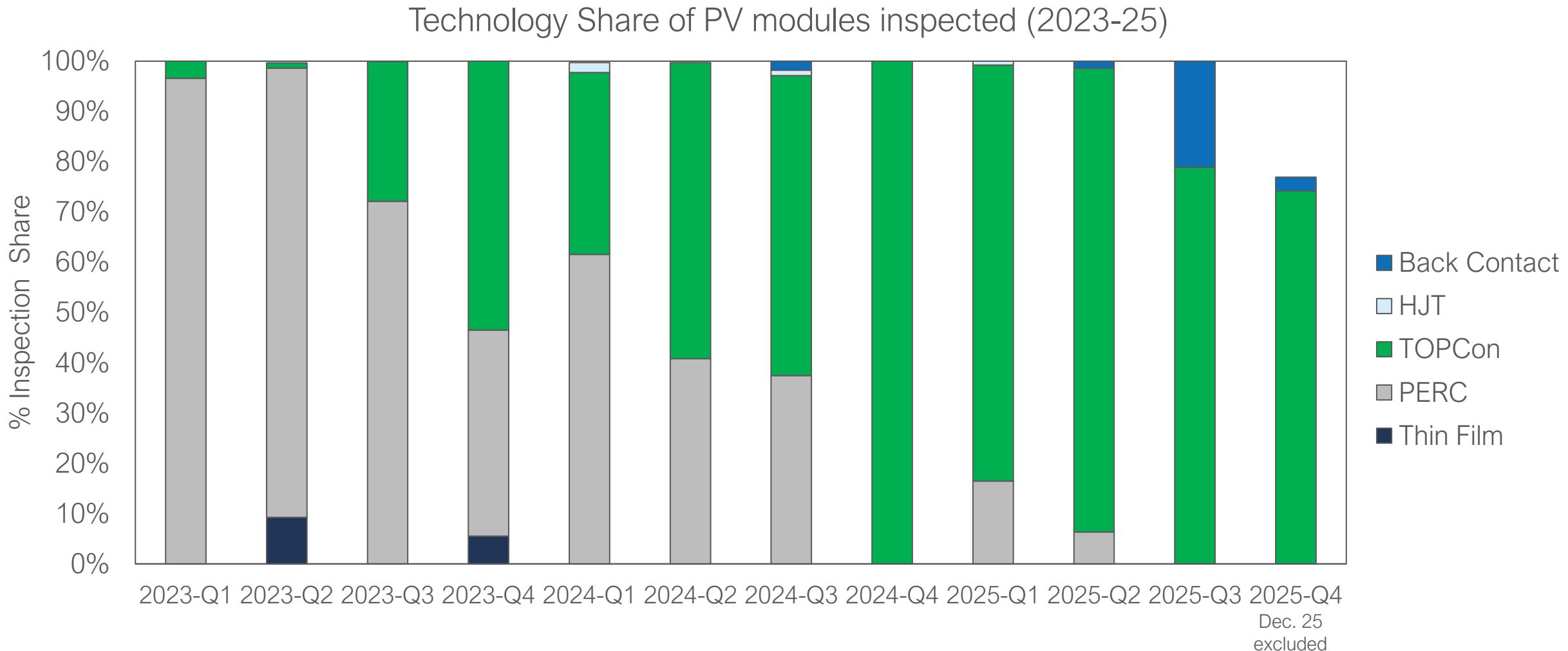
Approximate Total World Manufacturing Capacity: 600-650GW.



Back Contact share in STS projects



Back Contact represented around 5% of the PV modules STS inspected in 2025 (YTD), and a gradual uptake is foreseen.





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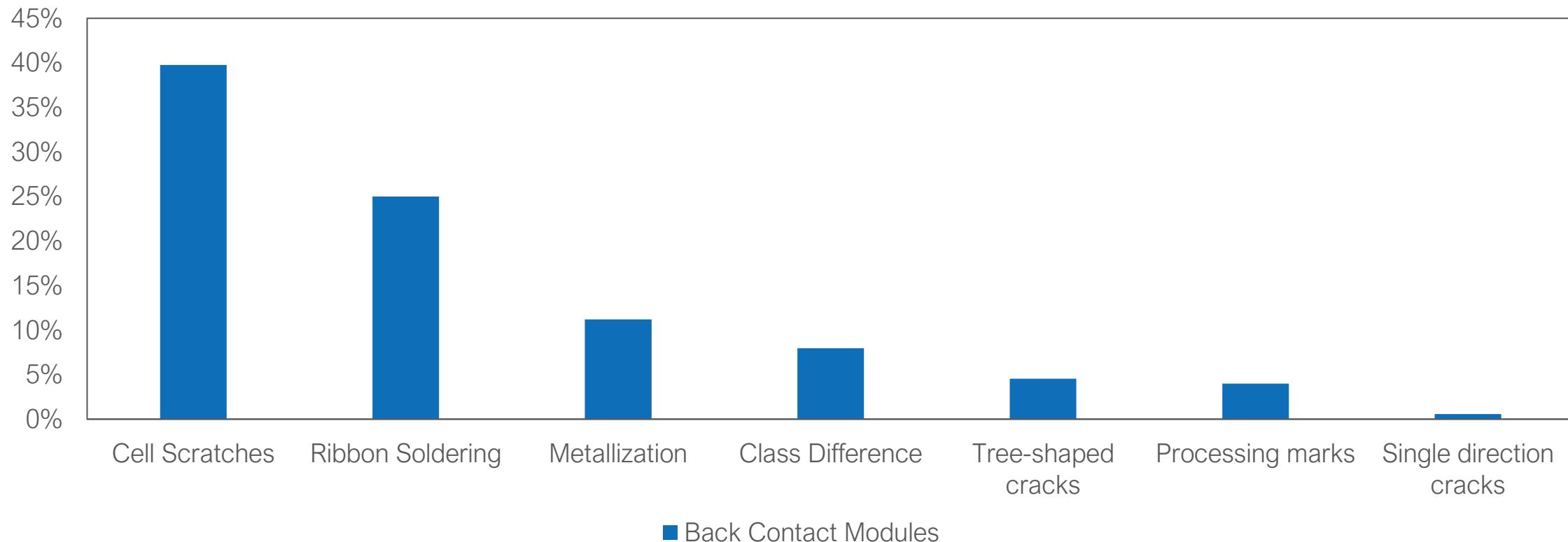


Non Conformities (NC) in BC modules at PSI (EL)



Cell scratches, ribbon soldering and metallization represent the most common Electroluminescence NC categories found during Pre-Shipment Inspection (PSI) of BC modules.

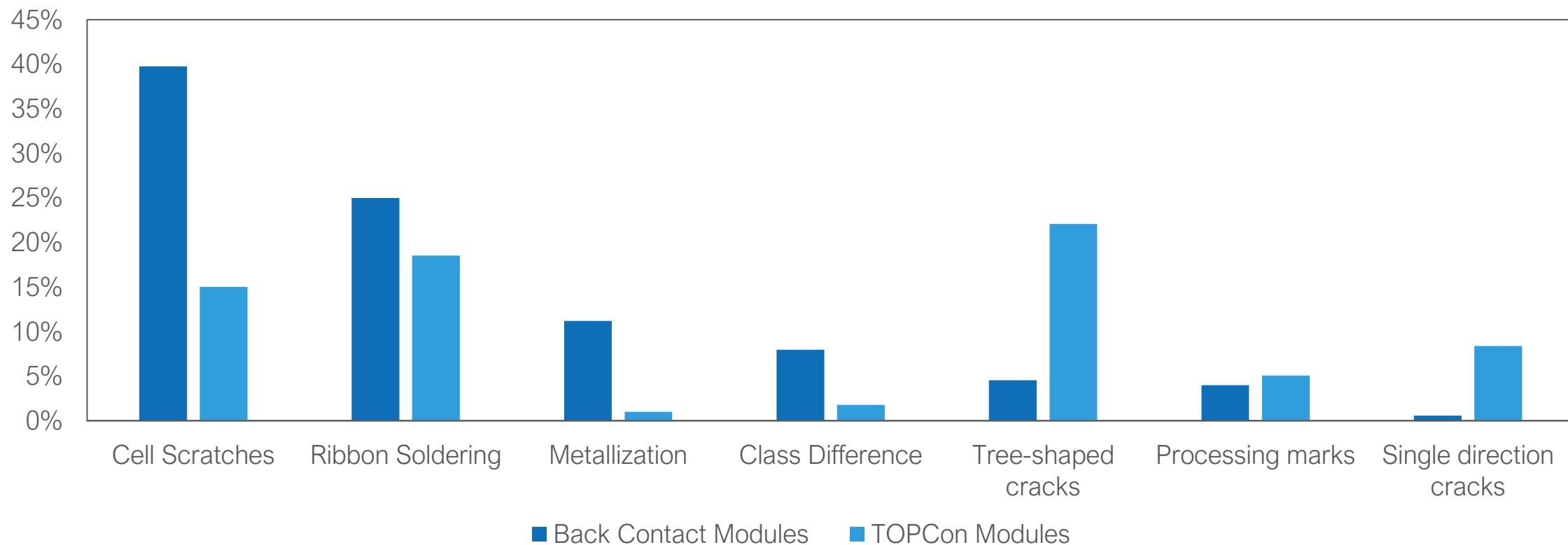
Electroluminescence NC distribution during PSI





BC modules show higher cell scratches and metallization NC and lower cracks than TOPCon.

Electroluminescence NC distribution during PSI

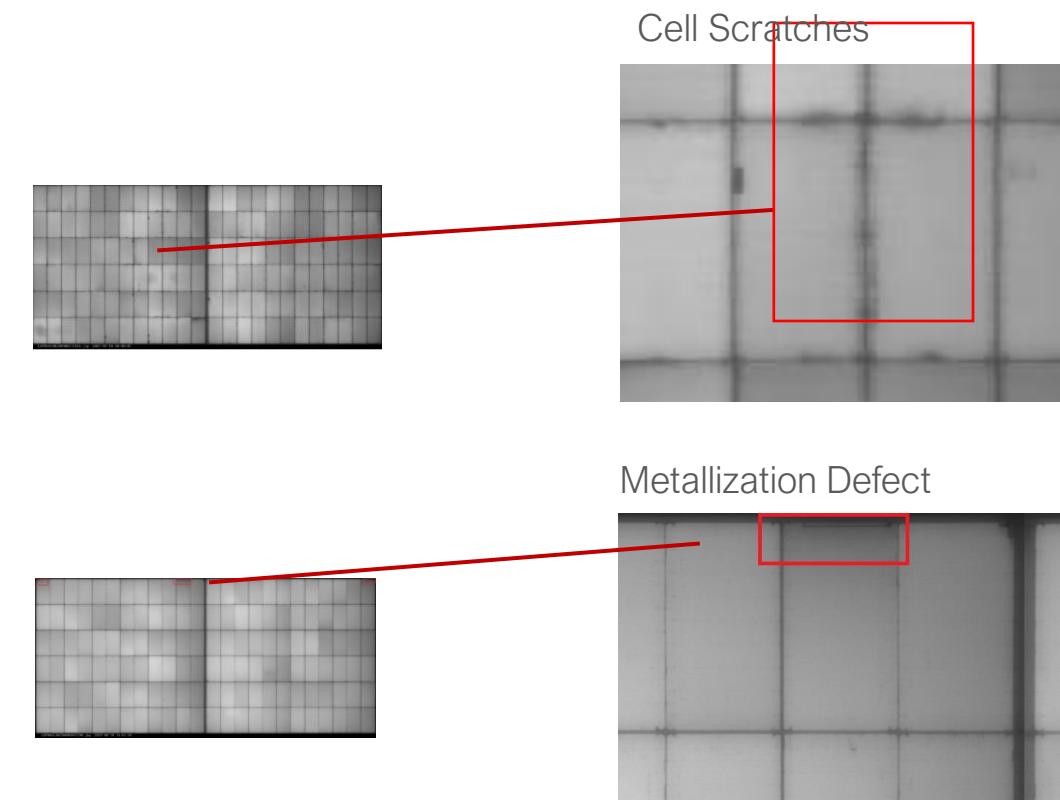
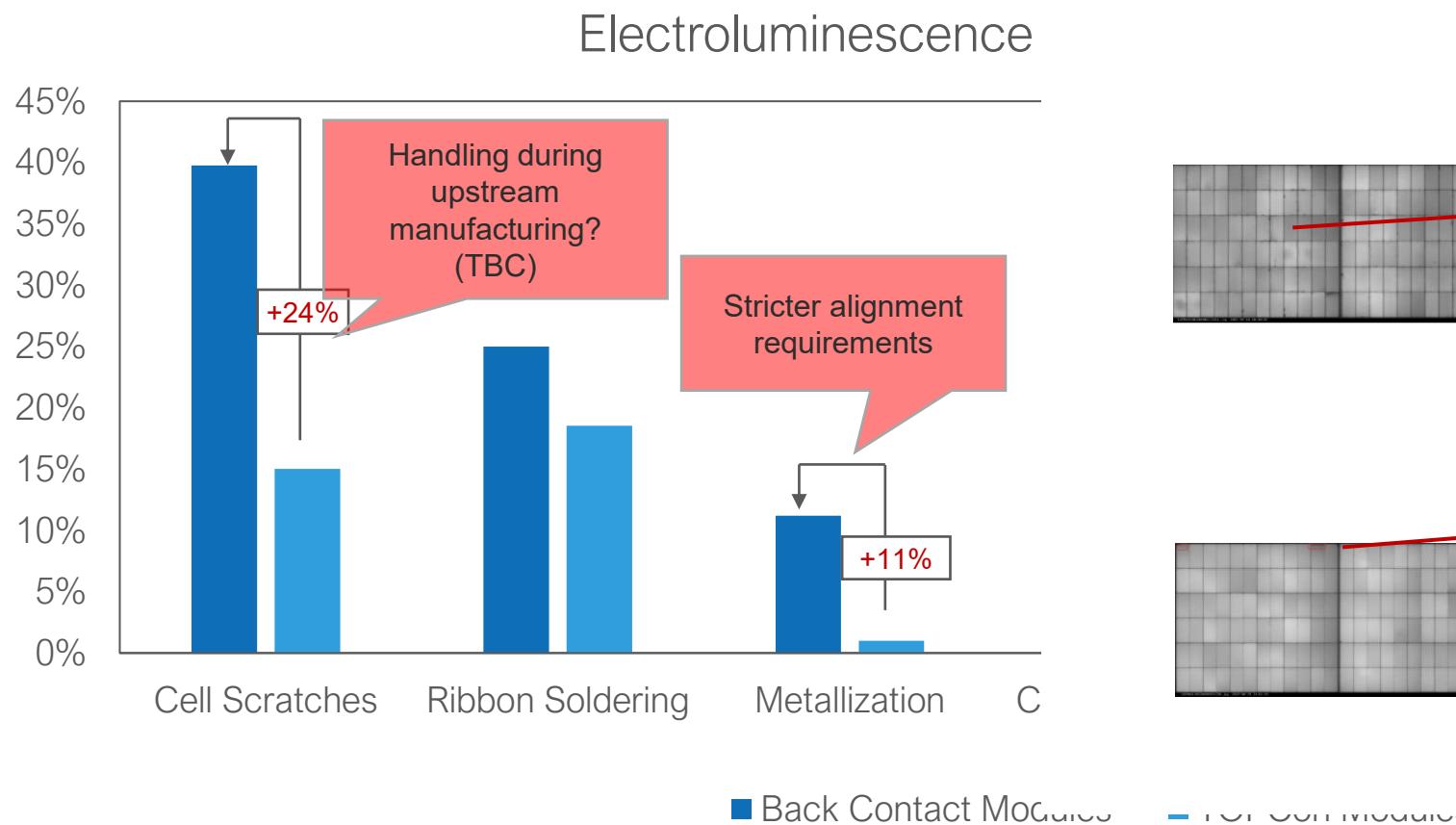




Non Conformities (NC) in BC modules at PSI (EL)



Higher cell scratches and metallization defects NC might be attributed to the additional BC modules manufacturing process steps.





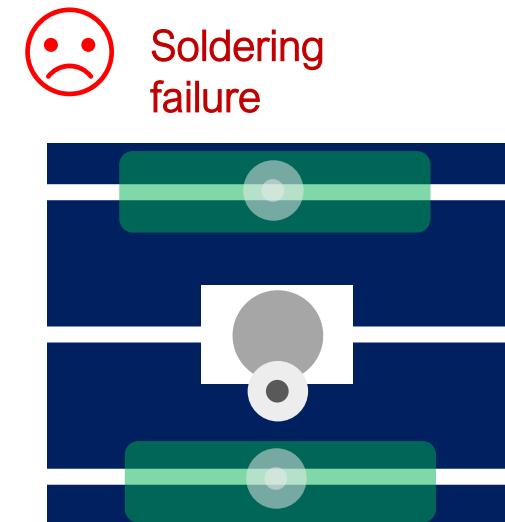
Finger insulation for BC metallization



Process parameters deviation during finger insulation on patterned BC presents higher risks of metallization NC. (insulation and soldering failures)

Step-by-step process for BC metallization:

1. Application of Insulating Glue (Solder Resist Ink or Solder mask)
2. UV- or Heat- curing of Insulating Glue
3. Application of solder paste on rear contact pads
4. Alignment and soldering



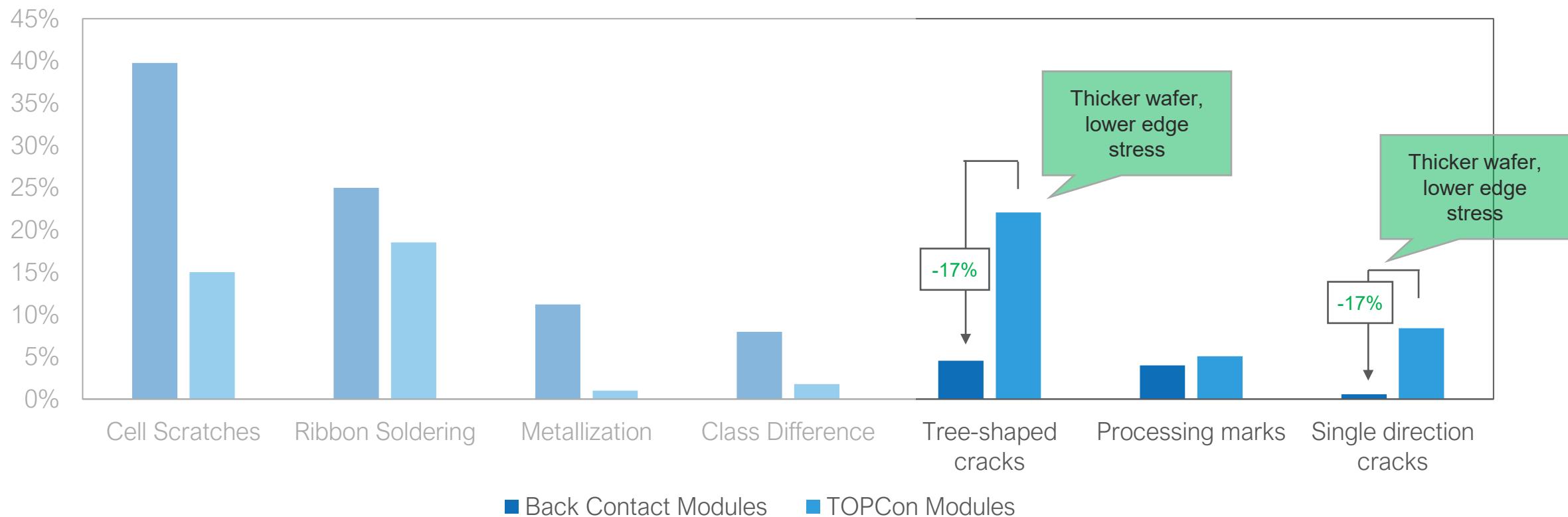


Non Conformities (NC) in BC modules at PSI (EL)



BC design with thicker wafers and lower edge stress reduces the risk of cell cracks

Electroluminescence NC distribution during PSI





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KEY TAKEAWAYS

#1 BC modules are gradually entering the market

- ✓ **STS Recommends to:**
Update your PV Module purchase contract to BC requirements

#2 BC manufacturing capacity is <10% of totally available

- ✓ **STS Recommends to:**
Select a manufacturing partner able to deliver for your project

#3 BC Non-Conformities distribution differs from TOPCon

- ✓ **STS Recommends to:**
Include BC-specific In-Production Quality Checkpoints (e.g. insulation)



Leading Provider of Technical and Advisory Solutions in Renewables

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