



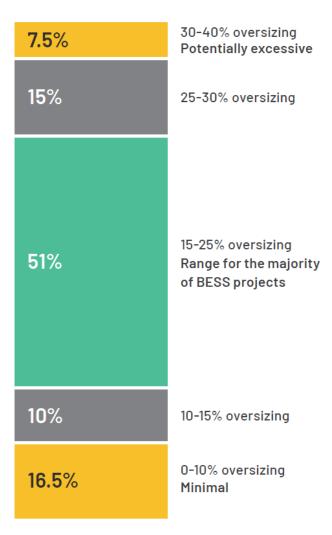
What is a typical oversizing factor for most battery projects online today?





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DISTRIBUTION OF OVERSIZING LEVELS ACROSS PROJECTS





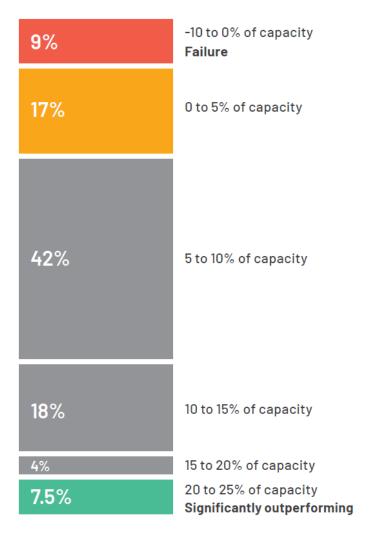
How many assets perform below capacity targets at site acceptance testing (SAT)?





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PERFORMANCE AGAINST NAMEPLATE CAPACITY AT SITE ACCEPTANCE TEST (SAT) IN PERCENTAGE.





What percentage of BESS construction crews did not work with batteries two years ago?





What percentage of BESS construction crews did not work with batteries two years ago?

> 50%

As with anything, experience matters. Shortcuts during the BESS construction phase have lasting effects.





We are part of a young and fastgrowing industry with a low level of standardization.

Therefore, the early phases of BESS projects define long-term success.



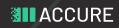
THE GLOBAL LEADER IN BATTERY ANALYTICS

ACCURE turns battery data into action.



Award-winning platform built by world-class battery experts.





Real-world examples: De-Risking the early phases of BESS projects.



REAL-WORLD EXAMPLES: CONTRACTING

There are no standards for capacity testing procedures. Due to different approaches results can vary by up to 5% leading to increased CAPEX.

Contracting

Factory Acceptance Testing

Commissioning

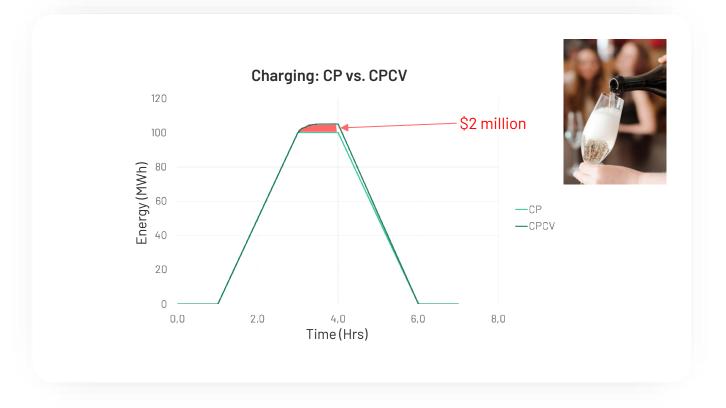
Operations

Analysis

- No standard definitions for capacity testing procedures
- CPCV vs CP charging can inflate results by ~5%
- Example:
 - 5% of 200 MWh = 10 MWh
 - At \$200/kWh → +\$2m CAPEX

Solution

- Fully define test procedure in your contracts
- Match your real operations





REAL-WORLD EXAMPLES: FACTORY ACCEPTANCE TESTING

FAT lays the foundation for high system performance and reliability. Cell grading is a crucial factor to ensure highest quality standards.

Contracting

Factory Acceptance Testing

Commissioning

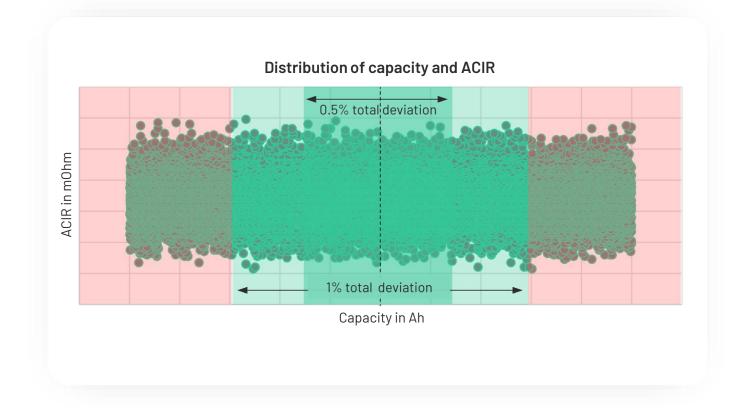
Operations ()

Analysis

- Capacity analysis spec: ≤1% spread
- Result: only 57% of cells in range

Solution

 Customer claimed additional cell batches and regrouping of cells.





REAL-WORLD EXAMPLES: COMMISSIONING

Cell quality differences lead to inhomogeneous system performance and missed site capacity and power targets during commissioning.

Contracting

Factory Acceptance Testing

Commissioning

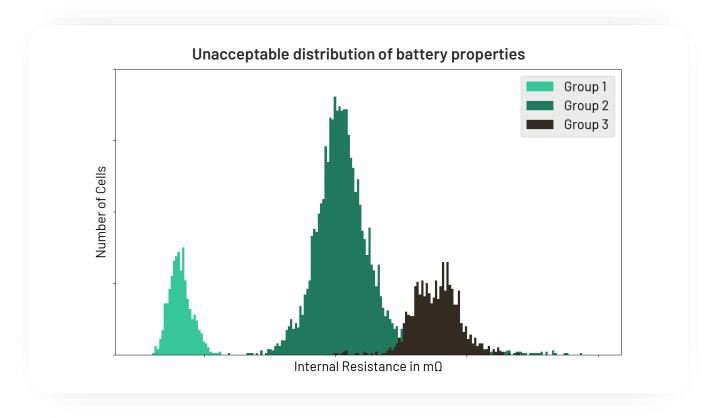
Operations

Analysis

- The data showed batteries from three distinct production batches. There was a >30% internal resistance spread between batches.
- This dramatic difference in quality leads to imbalance and accelerated aging.

Solution

 The EPC added more containers worth >\$5m to reach the specified capacity and power





REAL-WORLD EXAMPLES: OPERATIONS

Incorrect SOC calculations lead to mismanagement of target SOC and permanent unused potential of 21 MWh on site level.

Contracting

Factory Acceptance Testing

Commissioning

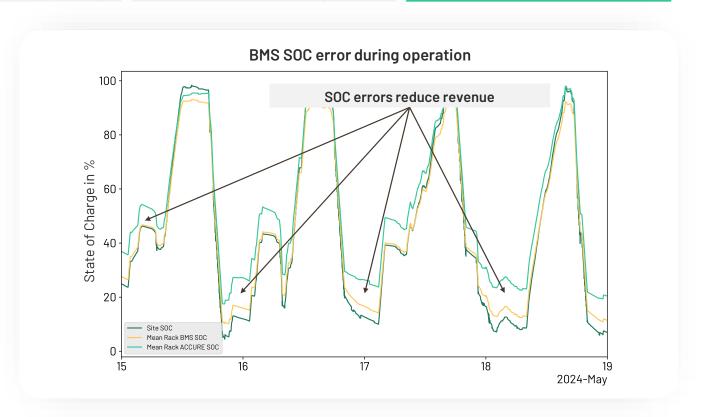
Operations

Analysis

 An LFP-based BESS showed persistent SOC errors leading to 21 MWh of stranded energy

Solution

- Targeted calibration and strategic cycling recovered 8 MWh
- Automated SOC correction will unlock additional 10-13 MWh





OTHER RISKS IN EARLY PHASES OF BESS PROJECTS

Risks and challenges continued: Many other topics need to be considered in the early phases of a BESS project to ensure maximized revenue streams.

Data logging

- Define how missed data is handled
- Set reasonable data requirements

Data ownership

- Own and control system data
- Ensure full lifecycle access

SOC accuracy guarantee

- Push for SOC accuracy quarantees
- Avoid restrictive conditions

Maintenance

- Require preventative not reactive
- Approve timing around revenue spikes



Performance guarantee

- Demand clear testable terms
- Align with your use case
- Include flexibility



Liquidated damages (LDs)

- Define LDs tightly
- Watch for caps and carve outs



Balancing definition

- Insist on clear balancing procedures
- Define how balancing impacts availability and performance tests



Many, many more...

- Cell grading/batching
- Deductibles
- Reporting rates
- Excuse events
- Etc.



VALUE ALONG THE BATTERY JOURNEY

We're your partner combining data, software, and deep expertise to support you throughout your battery journey.

